

**Time to Complete Job: 2 Hours**

**Tools and Equipment Used:**

- Man Lifts / Rolling Ladders
- Air Hammer
- 3/8-inch Impact
- Cut Off Wheel
- Torch
- Welder (If new pipe is needed)

**Procedure:**

1. Disconnect stretch rope.
2. Disconnect rear roll return.
3. Remove pins and drop uprights.



4. Lift Anchor Pipe out of Uprights
5. Roll the tarp open
6. Lower the tarp onto the floor using the man lifts or rolling ladders.

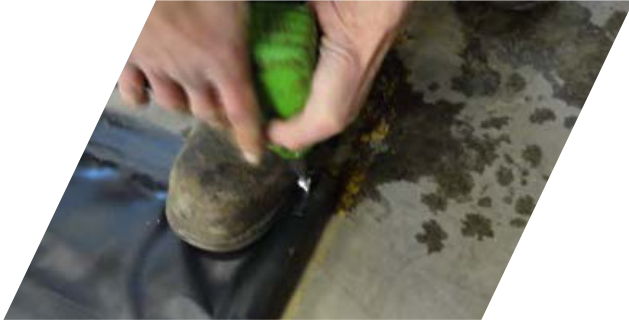


7. Remove all U-clamps from the roll pipe.



# TIMPTE TARP REPLACEMENT

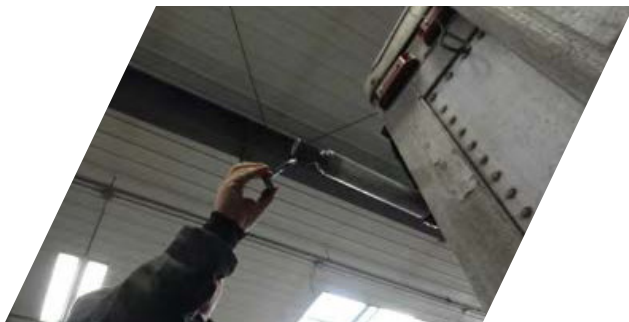
8. Pull anchor pipe and roll pipe out of the old tarp.
9. Lay out new tarp on the floor
10. Replace pipes into the pockets of the new tarp.
11. Stretch the tarp on both sides of the Anchor Pipe and Put one screw in each end to hold in place.



12. Stretch the tarp on both sides of the roll pipe and attach U-clamps and screws. One on each end of the pipe first.



13. Put the tarp back on the anchor pipe side of the trailer using the man lifts or ladders.
14. Make sure the tarp is centered on the front and rear tarp cap.
15. Put the anchor pipe back into the upright brackets and re-install the uprights and pins.
16. Roll the tarp closed.
17. Re-fasten the front stretch rope.
18. Re-fasten the rear roll return cable.
19. Put anti-seize on the splined end of the roll pipe before installing lower crank assembly.



20. Adjust for proper tightness when tarp is in shut locked position.